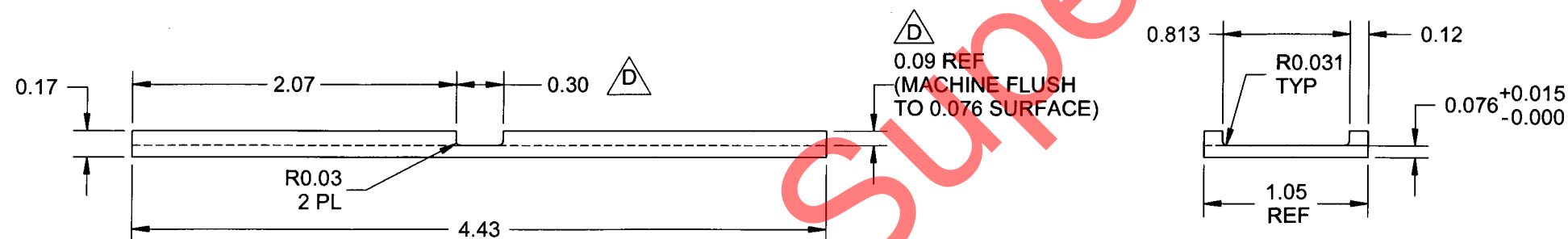
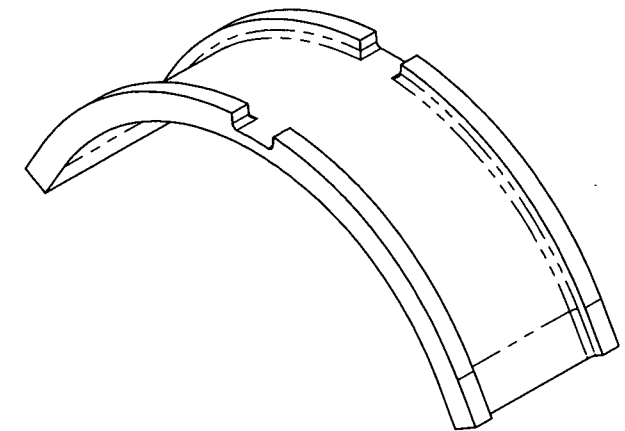


D4212-1 CLAMP CUSHION
(MAKE FROM D4212-1F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



D4212-1F FLAT MACHINED STATE 1

- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-1
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4212-1" AND B/N "BXXXXX" PER QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs

RELEASED

2015 MAY 22
A.R. ECN 15-567

D	ADD RETENTION SLOT, ADD COLD FORM NOTE, REFERENCE DIMENSIONS IN D4212-1 REASON: PAR 14-331, NCR 14-3521	VS	15.04.24
C	ADDED FLAT MACHINED STATE; CHANGED DIMENSIONS IAW MANUFACTURING PROCESS. REF: PAR10-29.	MB	10.12.07
B	REDESIGN TO REDUCE COST; "CLAMP CUSHION" WAS "429 CLAMP CUSHION"; MAT'L WAS MUHMWTR3.500W.XXXW (ZN A7-1)	MB	10.10.26
A	NEW ISSUE	MB	10.09.29
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	JLM	D4212	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CLAMP CUSHION	NTS
DATE	15.04.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED